



Fresh Start Purge Quantity Guideline

	Initial Purge	Regular Use
100 ton machine -	5 pounds	1.5 pounds
200 ton machine -	7.5 pounds	2.5 pounds
300 ton machine -	10 pounds	4.0 pounds
400 ton machine -	15 pounds	5.5 pounds
500 ton machine -	18 pounds	6.5 pounds
600 ton machine -	20 pounds	8.0 pounds
700 ton machine -	25 pounds	9.5 pounds
800 ton machine -	28 pounds	10.5 pounds
900 ton machine -	32 pounds	12.0 pounds
1000 ton machine -	35 pounds	13.5 pounds
1500 ton machine -	40 pounds	20.0 pounds
2000 ton machine -	45 pounds	26.0 pounds
2500 ton machine -	50 pounds	33.0 pounds
3000 ton machine -	65 pounds	40.0 pounds

General guideline: multiply the tonnage of the machine by 8 for the initial use of Fresh Start. For regular usage, multiply by 6 and divide by 454 grams to obtain the amount of Fresh Start required.

For further information, contact Simcoe Plastics at 416-802-3798, or via e-mail at info@simcoeplastics.com

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